



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE:** Classic Whole Sweetened Dried Cranberries

**UPC 98008**

**DATE:** 15 May 2018

**SUPERSEDES:** 03 March 2016

**PAGE:** 1 OF 2

**PRODUCT DESCRIPTION:**

Classic Whole Sweetened Dried Cranberries – are produced by infusing a sucrose syrup into superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	13% - 17%	Karl Fischer
Thru US #4 screen	1% maximum	Rotap, 1 minute
Oil	1.0% maximum	Hexane Extraction
Piece Count per pound	Less than 600	Direct Count
Color	Typical red appearance	Visual
Flavor and Odor	Typical cranberry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34kg)	
<b>MICROBIOLOGICAL:</b>		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

**Ocean Spray Cranberries Ingredient Technology Group**  
One Ocean Spray Drive, Lakeville/Middleboro, MA 02349  
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**PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box sealed with tamper evident security tape.  
Net weight: 25 lbs. (11.34 kg)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, sugar, sunflower oil.

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ < 65°F (18°C).

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